

#### PRODUCT DESCRIPTION

Waterbased antifouling which can be applied direct to the gelcoat after suitable cleaning with Fibreglass Surface Prep.

\* Solvent free and low odour ensuring a cleaner working environment.

\* Quick drying.

\* Sandable.

#### PRODUCT INFORMATION

<b>Colour</b>	YBA706-White, YBA793-Black
<b>Finish</b>	Matt
<b>Specific Gravity</b>	1.72
<b>Volume Solids</b>	38% average
<b>Typical Shelf Life</b>	2 yrs
<b>Unit Size</b>	2.5 Lt

#### DRYING/OVERCOATING INFORMATION

##### Drying

	10°C	15°C	23°C	35°C
Immersion	16hrs	10hrs	8hrs	5hrs
Touch Dry [ISO]	2hrs	1.5hrs	1.5hrs	30mins

**Note:**Max. Immersion Time is 3 months.

##### Overcoating

##### Substrate Temperature

Overcoated By	10°C		15°C		23°C		35°C	
	Min	Max	Min	Max	Min	Max	Min	Max
Interspeed Aqua	10hrs	ext	6hrs	ext	4hrs	ext	2hrs	ext
Interspeed Ultra	10hrs	ext	4hrs	ext	4hrs	ext	2hrs	ext

**Note:**Should it rain during or immediately after application, the coating must be exposed to dry conditions for at least 72 hours before immersion.

#### APPLICATION AND USE

**Preparation** **BARE GRP:** Clean and degrease the surface with Fibreglass Surface Prep. Apply the Fibreglass Surface Prep using either a cloth or a sponge with a polishing action. The pink colour gives a visible indication of effective coverage. The Fibreglass Surface Prep should then be removed by pressure washing or using a cloth which is regularly rinsed. Interspeed Aqua may be applied as soon as the hull is dry or within 2 months without re-applying the Fibreglass Surface Prep. However, if the hull is not primed within 4 hours of de-waxing, it must be re-cleaned with fresh water before applying the Interspeed Aqua.

**Method** Apply 2 coats per season on the hull. 3 coats are required on the leading and trailing edges, waterline, rudder and keel. This is important for best performance. Due to the consistency of Interspeed Aqua it has a naturally high spreading rate, i.e. it is quite easy to apply the product too thinly. Take care to apply the calculated volume of paint, even if this means applying an extra coat. Over-application of product will compromise film integrity and as a result antifouling performance.

**Hints**

- Mixing** Stir well before use.
- Thinner** Water
- Thinning** Interspeed Aqua may be thinned by up to 20% with fresh tap water to make spray application easier.
- Cleaner** Clean up, when still wet, with water. YTA085 Thinner No. 3 can be used to remove splashes of Interspeed Aqua from the topsides.
- Airless Spray** Pressure: 176 bar. Tip Size: 821.
- Conventional Spray** Pressure: 3 bar. Tip Size: 1.8 mm.
- Roller** When rolling Interspeed Aqua, gloss rollers are recommended. To prevent bubble

formation when applying it by roller it is important to heavily load the roller and not to spread the product thinly.


**Other** For Airmix spray application: Pressure: 2.5 bar. Tip Size: 24-113. If Interspeed Aqua is thinned, multiple coats may be required to build up the required film thickness. Take care to apply all the paint calculated even if it means applying an extra coat. It is important for performance to apply the correct thickness. For extra speed, lightly sand with 600 grade paper to achieve a silky, low friction finish.

<b>Some Important Points</b>	Protect from frost. Do not use in wet or humid conditions. Should it rain during or immediately after application, the coating must be exposed to dry conditions for at least 72 hours before immersion. Pad areas should not be painted immediately prior to launch. Due to the consistency of Interspeed Aqua it has a naturally low spreading rate, i.e. it is quite easy to apply the product too thickly. Take care to apply the calculated volume of paint at the correct thickness. Over-application of product will compromise film integrity and as a result antifouling performance. To prevent premature failure, ensure the correct amount of paint is applied using the coverage as a guide. Product temperature should be no less than 10°C/50°F and maximum 35°C/95°F. Ambient temperature should be minimum 10°C/50°F and maximum 35°C/95°F. Substrate temperature should be minimum 10°C/50°F and maximum 35°C/95°F. Once Interspeed Aqua has been opened it should be used immediately. After use discard remaining product.
<b>Compatibility/Substrates</b>	Suitable for use on all substrates including suitably primed Aluminium/Alloy and Zinc-sprayed metals.
<b>Number of Coats</b>	2 - 3 by brush/roller.
<b>Coverage</b>	(Theoretical) - 10.00 (m <sup>2</sup> /lt) (see Application)
<b>Recommended DFT</b>	38 microns dry
<b>Recommended WFT</b>	100 microns wet
<b>Application Methods</b>	Airless Spray, Brush, Conventional Spray, Roller

## TRANSPORTATION, STORAGE AND SAFETY INFORMATION

<b>Storage</b>	<b>GENERAL INFORMATION:</b> Exposure to air and extremes of temperature should be avoided. For the full shelf life of Interspeed Aqua to be realised ensure that between use the container is firmly closed and the temperature is between 10°C/50°F and 35°C/95°F. Keep out of direct sunlight. <b>TRANSPORTATION:</b> Interspeed Aqua should be kept in securely closed containers during transport and storage.
<b>Safety</b>	<b>GENERAL:</b> Contains biocides. Antifoulings should only be wet sanded. Never dry sand or burn-off old antifoulings. Read the label safety section for Health and Safety Information, also available from our Technical Help Line. <b>Note:</b> For health and safety reasons, spray application should be carried out by professional applicators only and health and safety guidelines should be followed. <b>DISPOSAL:</b> Do not discard tins or pour paint into water courses, use the facilities provided. It is best to allow paints to harden before disposal. Remainders of Interspeed Aqua cannot be disposed of through the municipal waste route or dumped without permit. Disposal of remainders must be arranged for in consultation with the authorities.

**IMPORTANT NOTES** *The information given in this sheet is not intended to be exhaustive. Any person using the product without first making further written enquiries as to the suitability of the product for the intended purpose does so at their own risk and we can accept no responsibility for the performance of the product or for any loss or damage (other than death or personal or injury resulting from negligence) arising out of such use. The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.*

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